

DuPont™ Elvaloy® AC 34035

Elvaloy® AC resins Product Data Sheet

Description

Product Description Elvaloy® AC 34035 is a copolymer of ethylene and butyl acrylate. It is available in pellet form for use in conventional extrusion equipment designed to process polyethylene type resins.

Restrictions

Material Status • Commercial: Active

Typical Characteristics

Composition 35 % By Weight Butyl Acrylate comonomer content
Features Contains Slip additive.

Typical Properties

Physical	Nominal Values	Test Method(s)	
* Density ()	0.93 g/cm ³	ASTM D792	ISO 1183
* Melt Flow Rate (190°C/2.16kg)	40 g/10 min	ASTM D1238	ISO 1133
Thermal	Nominal Values	Test Method(s)	
* Melting Point (DSC)	90°C (194°F)	ASTM D3418	ISO 3146

Processing Information

General

* Maximum Processing Temperature 310°C (590°F)
General Processing Information Elvaloy® AC 34035 is normally processed at melt temperatures ranging from 160°C - 235°C (320°F - 455°F) in extrusion coating or cast film equipment. A typical extrusion coating extruder temperature profile is given below. Actual processing temperatures will be determined by either the specific equipment or one of the other polymers in a coextrusion. Elvaloy® AC 34035 can also be used in cast extrusions and coextrusions. It is easily processed on standard equipment used for low density polyethylene.

Extrusion Coating/Lamination Processing **Nominal Values**

Extrusion Coating / Lamination Processing A suggested extruder set temperature profile.
 Feed Zone 135°C (275°F)
 Second Zone 160°C (320°F)
 Third Zone 185°C (365°F)

Fourth Zone	210°C (410°F)
Fifth Zone	210°C (410°F)
Adapter Zone	210°C (410°F)
Die Zone	210°C (410°F)

FDA Status Information

ELVALOY® AC 34035 Acrylate Copolymer Resin complies with Food and Drug Administration Regulation 21 CFR 175.105 - - Adhesives. This Regulation describes adhesives that may be used as components of articles intended for use in packaging, transporting, or holding food, subject to the limitations and requirements therein.

ELVALOY® AC 34035 Acrylate Copolymer Resin complies with Food and Drug Administration Regulation 21 CFR 176.180 - - Components of paper and paperboard in contact with dry food, subject to the limitations and requirements therein. This Regulation describes substances that may be used as components of the uncoated and coated food-contact surface of paper and paperboard in contact with dry food (Food Type VIII, identified in 21 CFR 176.170(c), Table 1).

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Regulatory Information

For information on regulatory compliance outside of the U.S., consult your local DuPont representative.

Safety & Handling

For information on appropriate Handling & Storage of this polymeric resin, please refer to the Material Safety Data Sheet..

A Product Safety Bulletin, Material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Packaging and Industrial Polymers representative.

Read and Understand the Material Safety Data Sheet (MSDS) before using this product

Regional Centres

DuPont operates in more than 70 countries. For help finding a local representative, please contact one of the following regional customer contact centers:

Americas

DuPont Company
Chestnut Run Plaza – Bldg. 730
974 Centre Road
Wilmington, Delaware
19805 U.S.A.
Toll-Free (USA): 1-800-628-6208
Telephone: 1-302-774-1000
Fax: 1-302-355-4013

Asia Pacific

DuPont China Holding Co., Ltd.
Shanghai Branch
399 Keyuan Road, Bldg. 11
Zhangjiang Hi-Tech Park
Pudong New District, Shanghai
P.R. China (Postcode: 201203)
Telephone +86 21 3862 2888
Fax +86-21-3862-2889

Europe / Middle East / Africa

DuPont de Nemours Int'l. S.A.
2,Chemin du Pavillon Box 50
CH-1218 Le Grand Saconnex
Geneva, Switzerland
Telephone +41 22 717 51 11
Fax +41 22 717 55 00

DuPont do Brasil, S.A.
Alameda Itapecuru, 506
06454-080 Barueri, SP Brasil

Telephone: +55 11 4166 8000
Fax: +55 11 4166 8736

<http://elvaloy.dupont.com>

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