

DuPont™ Elvax® 3165VLGA

Elvax® resins Product Data Sheet

Description	
Product Description	DuPont™ Elvax® 3165VLGA is an extrudable ethylene-vinyl acetate copolymer resin containing very low gel material available in pellet form for use in conventional extrusion equipment designed to process polyethylene resins.
Restrictions	
Material Status	Commercial: Active
Typical Characteristics	
Composition	18% By Weight Vinyl Acetate comonomer content Thermal Stabilizer: BHT antioxidant
Features	Very Low Gel
Applications	This resin is designed to provide a low temperature heat seal to itself or many other materials commonly used in flexible packaging applications. The melt properties of this resin allow it to be processed on blown film equipment over a wide range of film thickness and blow-up ratios. It can also be co-extruded with a variety of other polymers. This resin is typically used as low temperature seal layer in co-extruded films.
Typical Properties	
Physical	Nominal Values Test Method(s)
*Density ()	0.94 g/cm ³ ASTM D792 ISO 1183
*Melt Flow Rate (190°C/2.16kg)	0.7 g/10 min ASTM D1238 ISO 1133
Thermal	Nominal Values Test Method(s)
*Melting Point (DSC)	89 °C (192.2 °F) ASTM D3418 ISO 3146
Freezing Point (DSC)	68 °C (154.4 °F) ASTM D3418 ISO 3146
Vicat Softening Point ()	69 °C (156.2 °F) ASTM D1525 ISO 306
Processing Information	
*Maximum Processing Temperature	235 °C (455 °F)
General Processing Information	<p>Resin melt temperature should be maintained in the range of 160-185°C (320-360°F) to provide a suitable viscosity and melt strength for blown film extrusion. Higher temperatures may be more appropriate for co-extrusion with other grades. Selection of a specific melt temperature will depend on considerations such as desired gauge, height of tower, cooling capacity, extruder hold up time, winding conditions, and other machine variables.</p> <p>Elvax® can be used in conventional extrusion equipment designed to process polyethylene resins. However, corrosion-protected barrels, screws, adapters, and dies are recommended, since, at sustained melt temperatures above 455°F (235°C), ethylene vinyl acetate (EVA) resins may thermally degrade and release corrosive by-products.</p>
FDA Status Information	ELVAX® 3165VLGA EVA Resin complies with Food and Drug Administration Regulation 21 CFR 177.1350(a)(1) - - Ethylene-vinyl acetate copolymers, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (b)(1) of the Regulation.

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Regulatory Information

For information on regulatory compliance outside of the U.S.A., consult your local DuPont representative.

Safety & Handling

THE IMPORTANCE OF PROPER HANDLING & STORAGE:

Maintaining proper handling and storage conditions for DuPont™ Elvax® resins is very important to ensure overall product quality and keep the resin in a free-flowing state. If the Elvax® resin is subjected to sunlight, rain or excessive temperatures, then the resin may not process properly or achieve the desired characteristics in the final product.

It is crucial for Elvax® resins to be kept under proper storage and handling conditions because improper storage and handling may cause the resin to “block” (massing of pellets into large clumps that can hinder the ease of material transfer) or lose the ability to flow freely.

Please refer to the Elvax® Handling Guide for additional information.

For additional information on appropriate Handling & Storage of this polymeric resin, please refer to the material Safety Data Sheet..

A Product Safety Bulletin, material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Performance Materials representative.

Regional Centres

DuPont operates in more than 70 countries.

For help finding a local representative, please contact one of the following regional customer contact centers:

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