

## DuPont™ Elvax® 3174SHB

### Elvax® resins Product Data Sheet

#### Description

Product Description	DuPont™ Elvax® 3174SHB is an extrudable ethylene-vinyl acetate copolymer resin available in pellet form for use in conventional extrusion equipment designed to process polyethylene resins.
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#### Restrictions

Material Status	<ul style="list-style-type: none"> <li>Commercial: Active</li> </ul>
Availability	<ul style="list-style-type: none"> <li>Globally</li> </ul>

#### Typical Characteristics

Uses	<ul style="list-style-type: none"> <li>Adhesive Lamination</li> <li>Adhesives</li> <li>Caps</li> <li>Closure</li> <li>Coating Applications</li> <li>Medical Applications</li> <li>Packaging</li> <li>Pharmaceuticals</li> <li>Tie-Layer</li> <li>Food Applications</li> </ul>
Composition	<p>18 % By Weight Vinyl Acetate comonomer content</p> <p>Slip additive, Antiblock additive</p> <p>Thermal Stabilizer: BHT antioxidant</p>
Applications	<p>This resin is designed to provide a low temperature heat seal to itself or many other materials commonly used in flexible packaging applications. The melt properties of this resin allow it to be processed on extrusion coating and cast film equipment over a wide range of line speeds and film thicknesses. Typically, cast film of this grade is adhesive laminated to polyester or other substrates as required by the application.</p> <p>This resin can function as a cap liner resin for carbonated soft drink metallic crowns. This extrudable resin is available in pellet form for use with conventional crown liner equipment.</p>

#### Typical Properties

Physical	Nominal Values	Test Method(s)	
* Density ( )	0.94 g/cm <sup>3</sup>	ASTM D792	ISO 1183
* Melt Flow Rate (190°C/2.16kg)	8 g/10 min	ASTM D1238	ISO 1133
Thermal	Nominal Values	Test Method(s)	
* Melting Point (DSC)	87°C (189°F)	ASTM D3418	ISO 3146
Freezing Point (DSC)	67°C (153°F)	ASTM D3418	ISO 3146

Vicat Softening Point  
( )

61°C (142°F)

ASTM D1525

ISO 306

## Processing Information

### General

\* Maximum Processing Temperature 230°C (446°F)

#### General Processing Information

Resin melt temperature should be maintained in the range of 175-230°C (350-450°F) to provide a suitable viscosity and melt strength for extrusion coating. Selection of a specific melt temperature will depend on considerations such as coating thickness, substrate type, adhesion desired, line speed, and other machine variables. Priming is usually required to achieve the best adhesion to transparent or smooth substrates. To obtain the best chill roll release characteristics, matte finish chill rolls are recommended. However, if a gloss chill roll is required, the release additives will help prevent sticking.

Elvax® can be used in conventional extrusion equipment designed to process polyethylene resins. However, corrosion-protected barrels, screws, adapters, and dies are recommended, since, at sustained melt temperatures above 446°F (230°C), ethylene vinyl acetate (EVA) resins may thermally degrade and release corrosive by-products.

A typical melt temperature profile for a cap liner extruder could be:  
Zone 1 (194°F/90°C); Zone 2 (203°F/95°C); Zone 3 (221°F/105°C); Zone 4 (212°F/100°C).

### FDA Status Information

ELVAX® 3174SHB EVA Resin complies with Food and Drug Administration Regulation 21 CFR 177.1350(a)(1) - - Ethylene-vinyl acetate copolymers, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (b)(1) of the Regulation, for use in articles that contact food except for articles used for packing or holding food during cooking.

The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by DuPont and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, DuPont cannot guarantee or warrant such certifications or information and assumes no liability for their use.

### Safety & Handling

For information on appropriate Handling & Storage of this polymeric resin, please refer to the Material Safety Data Sheet..

A Product Safety Bulletin, Material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Packaging and Industrial Polymers representative.

**Read and Understand the Material Safety Data Sheet (MSDS) before using this product**

### Regional Centres

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#### Asia Pacific

DuPont China Holding Co., Ltd.

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