

DuPont™ Elvax® 3190A

Elvax® resins Product Data Sheet

Description

| | |
|---------------------|--|
| Product Description | DuPont™ Elvax® 3190A is an extrudable ethylene-vinyl acetate copolymer resin available in pellet form for use in conventional extrusion equipment designed to process polyethylene resins. |
|---------------------|--|

Restrictions

| | |
|-----------------|---|
| Material Status | <ul style="list-style-type: none"> Commercial: Active |
| Availability | <ul style="list-style-type: none"> Europe, Middle East |

Typical Characteristics

| | |
|--------------|--|
| Composition | 25 % By Weight Vinyl Acetate comonomer content Thermal Stabilizer: BHT antioxidant |
| Applications | This resin is designed to provide a low temperature heat seal to itself or many other materials commonly used in flexible packaging applications. The melt properties of this resin allow it to be processed on blown or cast and cast coextrusion film equipment over a wide range of line speeds and film thicknesses. It can also be coextruded with a variety of other polymers. This resin is typically used as a low temperature seal layer in coextruded films. |

Typical Properties

| Physical | Nominal Values | Test Method(s) | |
|---------------------------------|------------------------|----------------|----------|
| * Density () | 0.95 g/cm ³ | ASTM D792 | ISO 1183 |
| * Melt Flow Rate (190°C/2.16kg) | 2 g/10 min | ASTM D1238 | ISO 1133 |
| Thermal | Nominal Values | Test Method(s) | |
| * Melting Point (DSC) | 80°C (176°F) | ASTM D3418 | ISO 3146 |
| Freezing Point (DSC) | 57°C (135°F) | ASTM D3418 | ISO 3146 |
| Vicat Softening Point () | 49°C (120°F) | ASTM D1525 | ISO 306 |

Processing Information

| | |
|----------------------------------|---|
| General | |
| * Maximum Processing Temperature | 230°C (446°F) |
| General Processing Information | Resin melt temperature should be maintained in the range of 175-215°C (350-420°F) to provide a suitable viscosity and melt strength for coextrusion in either blown film or cast film applications. Higher temperatures may be more appropriate for co-extrusion with other grades. Selection of a specific melt temperature will |

depend on considerations such as desired gauge, desired optical properties, chill roll surface and heat transfer characteristics, tension control, and other machine variables.

Elvax® can be used in conventional extrusion equipment designed to process polyethylene resins. However, corrosion-protected barrels, screws, adapters, and dies are recommended, since, at sustained melt temperatures above 446°F (230°C), ethylene vinyl acetate (EVA) resins may thermally degrade and release corrosive by-products.

FDA Status Information

ELVAX® 3190A EVA Resin complies with Food and Drug Administration Regulation 21 CFR 177.1350(a)(1) - - Ethylene-vinyl acetate copolymers, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (b)(1) of the Regulation.

The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by DuPont and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, DuPont cannot guarantee or warrant such certifications or information and assumes no liability for their use.

Safety & Handling

For information on appropriate Handling & Storage of this polymeric resin, please refer to the Material Safety Data Sheet..

A Product Safety Bulletin, Material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Packaging and Industrial Polymers representative.

Read and Understand the Material Safety Data Sheet (MSDS) before using this product

Regional Centres

DuPont operates in more than 70 countries. For help finding a local representative, please contact one of the following regional customer contact centers:

Americas

DuPont Company
Chestnut Run Plaza – Bldg. 730
974 Centre Road
Wilmington, Delaware
19805 U.S.A.
Toll-Free (USA): 1-800-628-6208
Telephone: 1-302-774-1000
Fax: 1-302-355-4013

Asia Pacific

DuPont China Holding Co., Ltd.
Shanghai Branch
399 Keyuan Road, Bldg. 11
Zhangjiang Hi-Tech Park
Pudong New District, Shanghai
P.R. China (Postcode: 201203)
Telephone +86 21 3862 2888
Fax +86-21-3862-2889

Europe / Middle East / Africa

DuPont de Nemours Int'l. S.A.
2,Chemin du Pavillon Box 50
CH-1218 Le Grand Saconnex
Geneva, Switzerland
Telephone +41 22 717 51 11
Fax +41 22 717 55 00

DuPont do Brasil, S.A.
Alameda Itapecuru, 506
06454-080 Barueri, SP Brasil
Telephone: +55 11 4166 8000
Fax: +55 11 4166 8736

<http://elvax.dupont.com>

The data listed here fall within the normal range of properties, but they should not be used to establish specification limits nor used alone as the basis of design. The DuPont Company assumes no obligations or liability for any advice furnished or for any results obtained with respect to this information. All such advice is given and accepted at the buyer's risk. The disclosure of information herein is not a licence to operate under, or a recommendation to infringe, any patent of DuPont or others. Since DuPont cannot anticipate all variations in actual end-use conditions, DuPont makes no warranties and assumes no liability in connection with any use of this information.

CAUTION: Do not use DuPont materials in medical applications involving implantations in the human body or contact with internal body fluids or tissues unless the material has been provided from DuPont under a written contract that is consistent with DuPont policy regarding medical applications and expressly acknowledges the contemplated use. For further information, please contact your DuPont representative. You may also request a copy of DuPont POLICY Regarding Medical Applications H-50103-3 and DuPont CAUTION Regarding Medical Applications H-50102-3.

Copyright © 2009 DuPont. The DuPont Oval Logo, DuPont™, The miracles of science™, and trademarks designated with "®" are registered trademarks or trademarks of E.I. du Pont de Nemours and Company or its affiliates. All rights reserved.

This data sheet is effective as of 08/08/2010 03:17:17 PM and supersedes all previous versions.