

DuPont™ Elvax® 4260

Elvax® resins Product Data Sheet

Description

Product Description DuPont™ Elvax® 4260 is an ethylene-vinyl acetate / acid terpolymer resin for use in industrial applications.

Restrictions

Material Status Commercial: Active

Typical Characteristics

Composition 28% By Weight Vinyl Acetate comonomer content
 Also contains 1 wt% Methacrylic Acid
 Thermal Stabilizer: BHT antioxidant

Characteristics / Benefits High molecular weight resin for use in hot melt systems where improved adhesion to polar, nonporous substrates is required. In coatings, provides superior hot tack, improved grease resistance, and optimum barrier properties.

Applications Elvax® resins can be used in a variety of applications involving molding, compounding, extrusion, adhesives, sealants, and wax blends. For additional information and properties associated with specific applications, please refer to the Grade Selector Guides found on the Elvax® website for industrial applications.
http://www2.dupont.com/Elvax/en_US/tech_info/index.html

Typical Properties

| Physical | Nominal Values | Test Method(s) |
|----------------------------------|-------------------------|---------------------|
| *Density () | 0.955 g/cm ³ | ASTM D792 ISO 1183 |
| *Melt Flow Rate (190°C/2.16kg) | 6 g/10 min | ASTM D1238 ISO 1133 |
| Thermal | Nominal Values | Test Method(s) |
| *Melting Point (DSC) | 72 °C (161.6 °F) | ASTM D3418 ISO 3146 |

Processing Information

*Maximum Processing Temperature 235 °C (455 °F)

General Processing Information Elvax® resins can be processed by conventional thermoplastic processing techniques, including injection molding, structural foam molding, sheet and shape extrusion, blow molding and wire coating. They can also be processed using conventional rubber processing techniques such as Banbury, two-roll milling and compression molding.

Elvax can be used in conventional extrusion equipment designed to process polyethylene resins. However, corrosion-protected barrels, screws, adapters, and dies are recommended, since, at sustained melt temperatures above 455F (235°C), ethylene vinyl acetate (EVA) resins may thermally degrade and release corrosive by-products.

FDA Status Information ELVAX® 4260 EVA Resin complies with Food and Drug Administration Regulation 21 CFR 177.1330(a) - - Ionomeric resins, subject to the limitations and requirements therein. This Regulation describes polymers that may be used in contact with food, subject to the finished food-contact article meeting the extractive limitations under the intended conditions of use, as shown in paragraph (c) of the Regulation.

The information and certifications provided herein are based on data we believe to be reliable, to the best of our knowledge. The information and certifications apply only to the specific material designated herein as sold by DuPont and do not apply to use in any process or in combination with any other material. They are provided at the request of and without charge to our customers. Accordingly, DuPont cannot guarantee or warrant such certifications or information and assumes no liability for their use.

Regulatory Information

For information on regulatory compliance outside of the U.S.A., consult your local DuPont representative.

Safety & Handling

THE IMPORTANCE OF PROPER HANDLING & STORAGE:

Maintaining proper handling and storage conditions for DuPont™ Elvax® resins is very important to ensure overall product quality and keep the resin in a free-flowing state. If the Elvax® resin is subjected to sunlight, rain or excessive temperatures, then the resin may not process properly or achieve the desired characteristics in the final product.

It is crucial for Elvax® resins to be kept under proper storage and handling conditions because improper storage and handling may cause the resin to "block" (massing of pellets into large clumps that can hinder the ease of material transfer) or lose the ability to flow freely.

Please refer to the Elvax® Handling Guide for additional information.

For additional information on appropriate Handling & Storage of this polymeric resin, please refer to the material Safety Data Sheet..

A Product Safety Bulletin, material Safety Data Sheet, and/or more detailed information on extrusion processing and/or compounding of this polymeric resin for specific applications are available from your DuPont Performance Materials representative.

Regional Centres

DuPont operates in more than 70 countries.

For help finding a local representative, please contact one of the following regional customer contact centers:

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