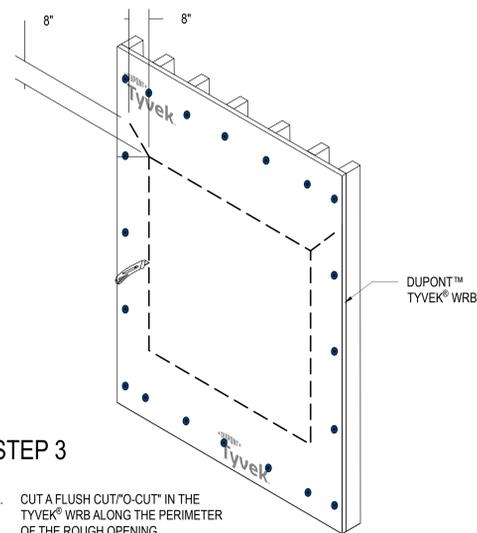


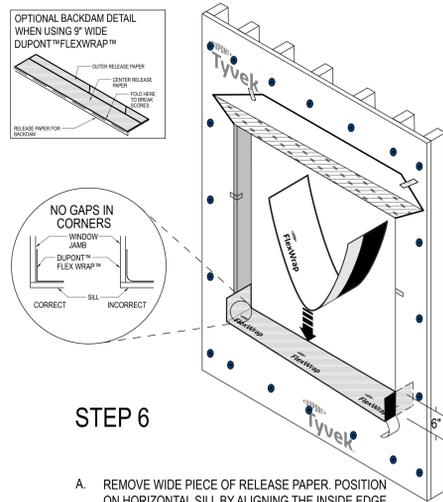
STEP 4

- A. FLIP HEAD UP TO EXPOSE THE SHEATHING AND TEMPORARILY SECURE WITH DUPONT™ TYVEK™ TAPE.
- B. TEMPORARILY SECURE THE TYVEK™ WRB WITH TYVEK™ TAPE AROUND ROUGH OPENING TO HELP FACILITATE FLASHING INSTALLATION.



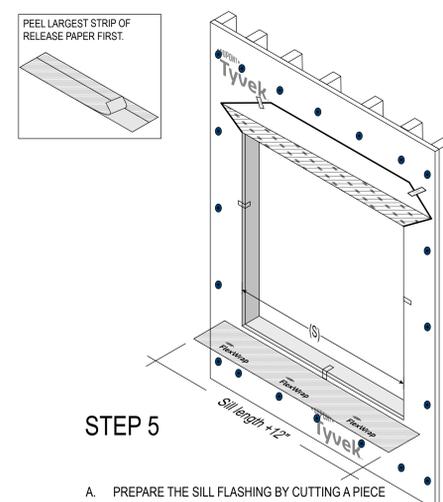
STEP 3

- A. CUT A FLUSH CUT "O-CUT" IN THE TYVEK™ WRB ALONG THE PERIMETER OF THE ROUGH OPENING.
- B. ENSURE THE TYVEK™ WRB IS CUT FLUSH WITH THE SHEATHING AND IS NOT WRAPPED INTO THE ROUGH OPENING.
- C. CUT TWO 45-DEGREE SLITS EXTENDING A MINIMUM OF 8" FROM THE CORNERS OF THE HEAD OPENINGS TO EXPOSE SHEATHING OR FRAMING MEMBERS TO ALLOW HEAD FLASHING INSTALLATION.



STEP 6

- A. REMOVE WIDE PIECE OF RELEASE PAPER, POSITION ON HORIZONTAL SILL BY ALIGNING THE INSIDE EDGE OF THE NARROW RELEASE PAPER WITH THE FACE OF THE WALL TO ENSURE 2"-3" OF THE FLEXWRAP™ WILL BE ADHERED TO THE FACE OF THE WALL WITH A MINIMUM OF 6" UP EACH JAMB.
- B. ADHERE INTO ROUGH OPENING. **DO NOT STRETCH** MATERIAL ALONG THE SILL OR JAMB

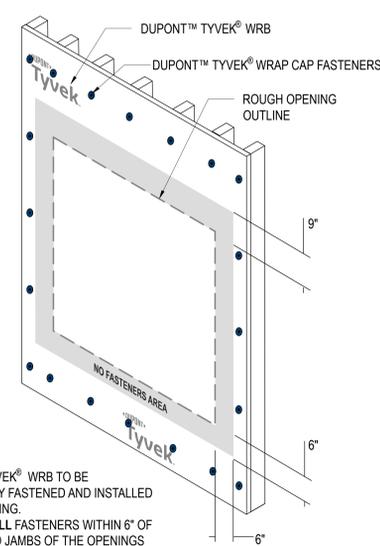


STEP 5

- A. PREPARE THE SILL FLASHING BY CUTTING A PIECE OF FLEXWRAP™ THAT IS AT LEAST 12" LONGER THAN THE WIDTH OF THE ROUGH OPENING SILL (S). USE 6" FLEXWRAP™ FOR 2"x 4" FRAMING AND 9" FLEXWRAP™ FOR 2"x 6" FRAMING.
- B. INSPECT INSTALLATION SURFACE TO ENSURE THE SURFACE IS FREE OF DIRT AND SUBSTANCES THAT COULD INTERFERE WITH ADHESION AS WELL AS ANY SHARP PROTRUSIONS.

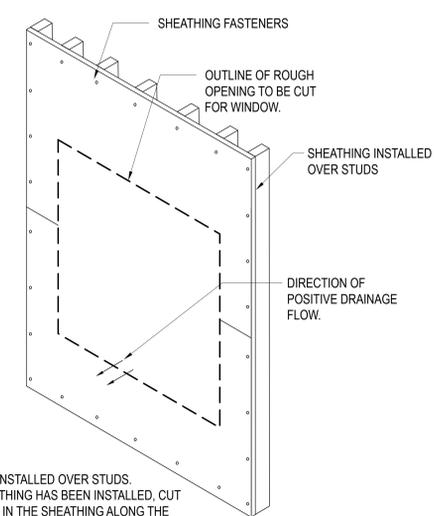
STEP 7

- A. REMOVE NARROW PIECE OF THE RELEASE PAPER.
- B. FAN FLEXWRAP™ AT BOTTOM CORNERS AND ADHERE ONTO EXTERIOR FACE OF WALL. COVERAGE SHOULD BE 2" TO 3" INCHES ONTO THE FACE OF THE WALL.
- C. PRESS SILL FLASHING W/FIRM HAND PRESSURE OR J-ROLLER TO ENSURE FULL ADHESION ON ALL SURFACES.



STEP 2

- A. DUPONT™ TYVEK™ WRB TO BE MECHANICALLY FASTENED AND INSTALLED OVER SHEATHING.
- B. **DO NOT INSTALL** FASTENERS WITHIN 6" OF THE SILLS AND JAMBS OF THE OPENINGS AND WITHIN 9" OF THE HEAD OPENINGS.



STEP 1

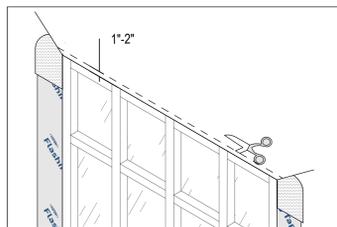
- A. SHEATHING INSTALLED OVER STUDS.
- B. AFTER SHEATHING HAS BEEN INSTALLED, CUT AN OPENING IN THE SHEATHING ALONG THE PERIMETER OF THE ROUGH OPENING FOR WINDOW.
- C. ENSURE THE SHEATHING IS CUT FLUSH WITH OR SLIGHTLY BELOW THE SILL FRAMING TO ALLOW FOR POSITIVE DRAINAGE.
- D. FRAMING IS ONLY SHOWN SCHEMATICALLY. SEE DRAWINGS BY OTHERS FOR DETAILED INFORMATION.

Non Flanged Window*
Installed AFTER
the DuPont™ Tyvek® WRB
("Wrap the Cavity" Method)
Installation Sequence

*Method can also be applied to storefront windows, brick mold windows and doors, scuppers, and/or PTAC units.

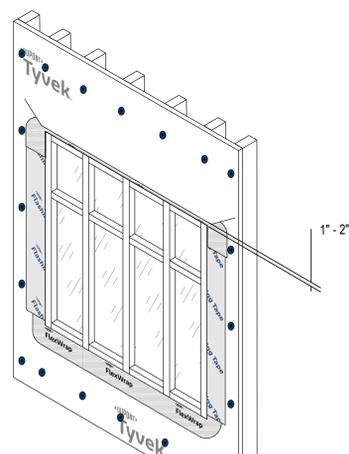
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7/9/2024
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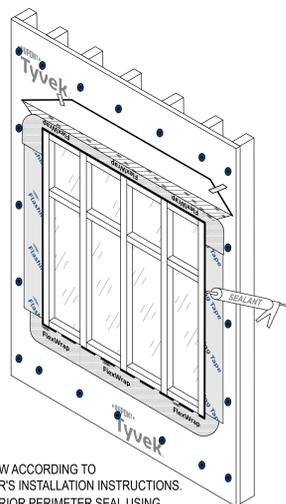
STEP 11

- FLIP DOWN UPPER HEAD FLAP OF DUPONT™ TYVEK® WRB SO IT LAYS FLAT ACROSS THE FLEXWRAP™ AT HEAD OF WINDOW OPENING.
- TRIM THE TYVEK® WRB 1'-2" ABOVE THE WINDOW OPENING. WHEN TRIMMING THE TYVEK® WRB, DO NOT CUT OR DAMAGE THE HEAD FLASHING THAT HAS BEEN INSTALLED BEHIND IT.



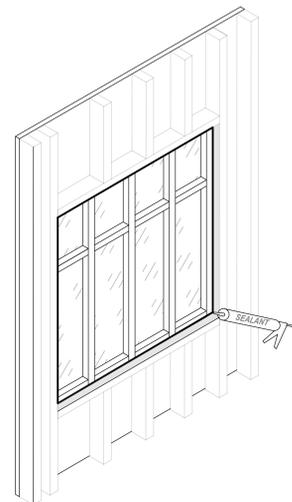
STEP 10

- INSTALL WINDOW ACCORDING TO MANUFACTURER'S INSTALLATION INSTRUCTIONS.
- APPLY AN EXTERIOR PERIMETER SEAL USING BACKER ROD AND A CHEMICALLY-COMPATIBLE SEALANT ALONG THE JAMBS AND HEAD OF THE WINDOW OPENING.
- IF SEALANT IS APPLIED TO THE SILL, ENSURE THAT THERE ARE AT LEAST TWO (2) 2" GAPS IN THE SEALANT BEAD FOR EVERY 4' OF WINDOW TO ALLOW FOR DRAINAGE.



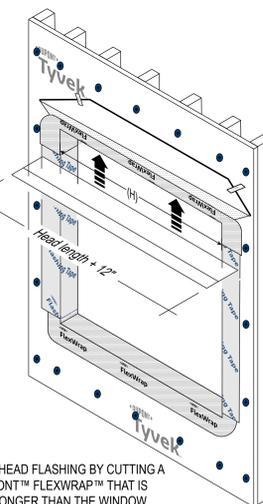
STEP 13

- APPLY A CHEMICALLY-COMPATIBLE SEALANT (AND BACKER ROD AS NECESSARY) AROUND THE WINDOW OPENING AT THE INTERIOR. IT IS ALSO ACCEPTABLE TO USE GREAT STUFF PRO™ WINDOW AND DOOR POLYURETHANE FOAM SEALANT, OR A CHEMICALLY-COMPATIBLE FOAM.



STEP 9

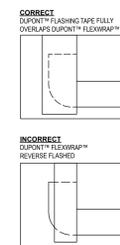
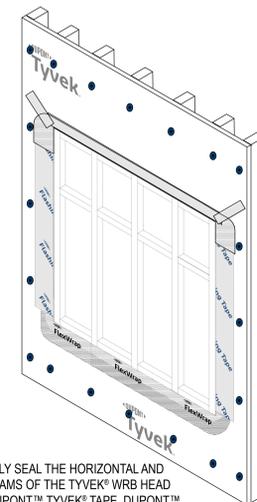
- PREPARE THE HEAD FLASHING BY CUTTING A PIECE OF DUPONT™ FLEXWRAP™ THAT IS AT LEAST 12" LONGER THAN THE WINDOW HEAD ROUGH OPENING.
- INSPECT INSTALLATION SURFACE TO ENSURE THE SURFACE IS FREE OF DIRT AND SUBSTANCES THAT COULD INTERFERE WITH ADHESION AS WELL AS ANY SHARP PROTRUSIONS.
- INSTALL THE HEAD FLASHING. REMOVE WIDE PIECE OF RELEASE PAPER. POSITION ON HORIZONTAL HEAD BY ALIGNING THE INSIDE EDGE OF THE NARROW RELEASE PAPER WITH THE FACE OF THE WALL TO ENSURE 2'-3" OF THE FLEXWRAP™ WILL BE ADHERED TO THE FACE OF THE WALL WITH A MINIMUM OF 6" DOWN EACH JAMB.
- ADHERE INTO ROUGH OPENING. **DO NOT STRETCH** MATERIAL ALONG THE HEAD OR JAMBS.
- REMOVE NARROW PIECE OF THE RELEASE PAPER.
- FAN FLEXWRAP™ AT BOTTOM CORNERS AND ADHERE ONTO EXTERIOR FACE OF WALL. COVERAGE SHOULD BE 2" TO 3" INCHES ONTO THE FACE OF THE WALL.
- PRESS HEAD FLASHING W/ FIRM HAND PRESSURE OR J-ROLLER TO ENSURE FULL ADHESION ON ALL SURFACES.



STEP 12

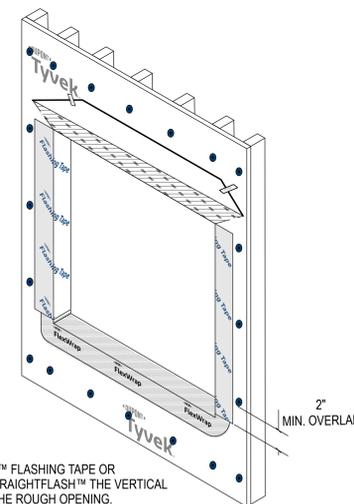
- CONTINUOUSLY SEAL THE HORIZONTAL AND DIAGONAL SEAMS OF THE TYVEK® WRB HEAD FLAP WITH DUPONT™ TYVEK® TAPE, DUPONT™ FLASHING TAPE, OR STRAIGHTFLASH™. INSTALL FASTENERS AS NEEDED THROUGH FLASHING FOR INCREASED HOLDING POWER.

SKIP SEALING WITH A MAXIMUM OF TWO (2) 2" GAPS FOR EVERY 3' OF WINDOW IS ACCEPTABLE FOR ADDITIONAL DRAINAGE IF AN AIR BARRIER IS NOT REQUIRED.



STEP 8

- CUT DUPONT™ FLASHING TAPE OR DUPONT™ STRAIGHTFLASH™ THE VERTICAL LENGTH OF THE ROUGH OPENING.
- INSTALL THE DUPONT™ FLASHING TAPE OR STRAIGHTFLASH™ INTO THE ROUGH OPENING AT EACH JAMB AND ONTO EXTERIOR FACE OF WALL. THE FLASHING DOES NOT NEED TO ALIGN WITH THE INTERIOR EDGE OF THE JAMB FRAMING, BUT IT MUST EXTEND AT LEAST 1" BEYOND WHERE THE BACK OF THE WINDOW FRAME WILL BE LOCATED.



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Installation Sequence

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